## Main Features:

The S612 switch is designed for main and auxiliary circuits operated by hand as ON/OFF, code, gang, changeover, multi-step, instrument or motor switches. The modular design offers different switching stages which can be easily assembled and disassembled. Spring pressure keeps the bridge closed and a cam disk opens it forcibly.
$\square$ Sturdy, double-pivoted stop ensures precise switching.
$\square$ Switching stages, latching mechanisms and cover plates are bolted together to form the basic switch.Three cam disks per switching stage prevents unilateral lifting forces to the slide.
$\square$ Switching angles of $30,45,60$ and 90 degrees are available.
$\square$ Dust protection cover, cylinder locking, padlockable handle options available.

## Ordering Information

1. Determine basic switching design. Standard switches may be selected from the standard switch listing. We require the number of positions; contact closure in each position.
2. Select mounting unit. Type $A$-Standard Mounting -- Size 2 (S2 switches); Type B -- Larger Mounting -- Size 4 (use on S2 switches).
3. If escutcheon plate (name plate) is desired, select appropriate item.
4. Choose a handle to operate switch.

Note: If " $A$ " is selected, choose matching units from " $A$ " column.


## Building the Part Number ...




PC\&S products are manufactured under a total quality system that provides total engineering integrity. Products have been engineered to satisfy specifications, performance, reliability and life cycle to exacting standards.

PC\&S strives to meet customer requirements and exceed expectations. We do this through monitoring and measuring our process and product, customer satisfaction, internal auditing, analysis of production data, continual improvement including corrective and preventative action. Our quality management systems are certified in accordance with ISO 9001:2008 standards.

| AC Ratings |  |
| :---: | :---: |
| Operational Current | 690 V |
| Continuous Current |  |
| UL/CSA 300V,AC | 175A |
| Gen Use 600V,AC | 175A |
| Uninterrupted Current | 160A |
| Operational Power ( $50-60 \mathrm{~Hz}, 3 \mathrm{ph}$.) |  |
| 110V-120V,AC | 15 hp |
| 208V,AC | 15 hp |
| $220 \mathrm{~V}-240 \mathrm{~V}, \mathrm{AC}$ | 15 hp |
| $440 \mathrm{~V}-480 \mathrm{~V}, \mathrm{AC}$ | 40 hp |
| $550 \mathrm{~V}-600 \mathrm{~V}, \mathrm{AC}$ | 50 hp |
| Breaking Capacity |  |
| 220V-240V,AC | 900A |
| $380 \mathrm{~V}-440 \mathrm{~V}, \mathrm{AC}$ | 850A |
| $500 \mathrm{~V}-690 \mathrm{~V}, \mathrm{AC}$ | 340A |
| Impulse Withstand Voltage | 6 kV |
| Rating acc. |  |
| IEC 60947 |  |
| Operational Current ( $\mathrm{l}_{\mathrm{e}}$ ) | 160A |
| Operational Power (380V-440V,AC) | 75 kW |
| UL / CSA |  |
| General Use | 175A |
| DOL-Rating (440-480V, 3 ph.) | 40 hp |


| Mechanical Details |  |
| :--- | :---: |
| American Wire Gauge | $2 / 0$ AWG |
| Thread Dim. for Terminal Screw | $2 \times \mathrm{M} 6$ |
| Terminal Torque Tightening  <br>  2.5 nm <br>  $\max$. | 6.0 nm |

## Mounting Forms

Front mount, 4-hole, $68 \times 68 \mathrm{~mm}$ Base mount, 4-hole, $68 \times 68 \mathrm{~mm}$
Handles / Operators
M-Handle
G-Handle

## Options

Cylinder lock
Door clutch
Door clutch, interlock, padlock device

## Standards

UL 508
CSA 22.2, No. 14
IEC 60947, 60204
EN 60947, 60204

## Approvals

UL File No. E72290

Dimensions


|  | mm | in. |
| :---: | :---: | :---: |
| A1 | 88 | 3.46 |
| C1 | 52 | 2.05 |
| D | 88 | 3.47 |
| D1 | 15 | 0.59 |
| D2 | 5.5 | 0.22 |
| E1 | 68 | 2.68 |

```
Additional Offices:
    South East:
    South Central:
    Canada:
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Charlotte, NC
Tulsa, OK
Edmonton, AB Phone: (877) 962-0557

Phone: (704) 535-3357

